



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-741
Job Sheet 197371



Part No: D350-607-741

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Oversized Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 8/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17477

Note: IIN-D350-607-5 REV.B IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	1 pcs	8/1/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	AUG 02 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S202660

Part: D350-607-741

Job No: 197371

Serial No/Batch: S202660

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1drefAA02STC SH967NE 04/12/21, BRAZIL 1:

Plex 7/5/19 9:28 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
145	Packaging 1-1 - Pick Kit - B4B	1 pcs	8/1/19	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
150	QC 4	1 pcs	8/1/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
160	Packaging 3-1 - Stock - B4B	1 pcs	8/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	

MB
8/8/19

DAS
75
9-89
8/8/19

DAS
75
9-89
8/8/19

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165	DC - 1 - B4B	1 pcs	8/1/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
170	QC 21 - FG	1 pcs	8/1/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify and pack for shipping as per PPP D350-607-741 Location: _____ PPP Rev: _____

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-741 CHG001

170 - QC21- Final Inspection - Work Order Release

011203

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	140-Packaging 1 - Pick Kit	5044116
AN310C4	Nut	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5201473
AN4-13A	Bolt	6 Ea (6 ea)	140-Packaging 1 - Pick Kit	5196190
AN4C15	BOLT	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5157315
D2690-6	Lanyard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5198470
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5199579
D4085-3	Placard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5089414
D4086-185	Placard, Max Load	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5141906
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5183431
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5187661
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5198125
D4917-285	Placard, Max Load	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5141899
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5155663
MS21042L4	Nut	6 Ea (6 ea)	140-Packaging 1 - Pick Kit	5198112
MS24665-151	Cotter Pin	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5144955
NAS1149C0463R	Washer (AN960C416)	3 Ea (3 ea)	140-Packaging 1 - Pick Kit	5124867
NAS1149F0432P	Washer (AN960-416L)	12 Ea (12 ea)	140-Packaging 1 - Pick Kit	5184981
NAS1515H4L	Washer	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5044189
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	145-Packaging 1-1 - Pick Kit - B4B	5202607
D5673-041	Long XL Basket Assembly, LH	1 pcs (1 ea)	145-Packaging 1-1 - Pick Kit - B4B	5203591

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	97447A010	4	643	0
	AN310C4	1	51	0
	AN4-13A	6	436	0
	AN4C15	1	52	0
	D2690-6	1	50	0
	D3912-041	1	7	0
	D4085-3	1	29	0
	D4086-185	1	7	0
	D4150-041	1	11	0
	D4151-041	1	16	0
	D4151-043	1	2	0
	D4917-285	1	7	0
	MS17984-C413	1	38	0
	MS21042L4	6	2,172	0
	MS24665-151	1	336	0
	NAS1149C0463R	3	270	0
	NAS1149F0432P	12	1,544	0
	NAS1515H4L	2	210	0
145-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	2	0
	D5673-041	1	0	0

Part Specifications
Specifications could not be found.

Plex 7/5/19 9:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			

Change Record

PAGE 1 OF 1

Part Number: D350-607-741

Description: HELI-UTILITY-BASKET LONG OVERSIZED LID

[illegible]